



TEE CAPILLARY WITH JETS

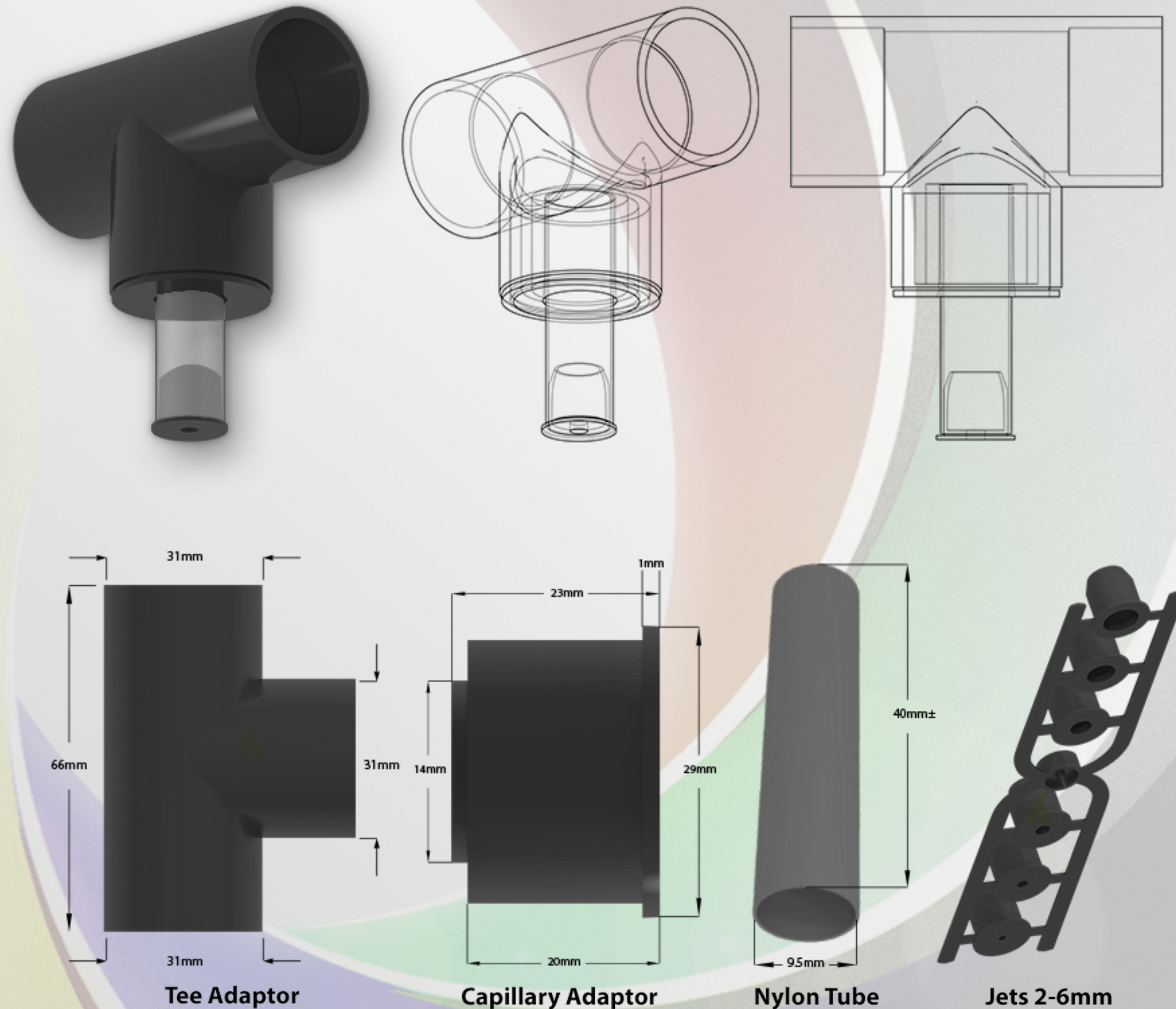
(ABS023 - 25mm)

Used when the system has to be periodically tested. The capillary Tee piece is installed in the pipe run, and fitted with the necessary size of jets (hole). Sizes are available from 2-6mm in 0.5mm increases to enable the system to function normally. When the system has to be tested simply remove the jet and test the system normally, replacing the jet when the test is complete.

Installation Instructions:

Use the correct solvent Plusbond 3019.
Do not paint.
Keep pipe clean and free from dust.
Do not install in direct sunlight.
Only install with approved pipe.
Do not use solvents to clean, only soapy water.

Part No. ABS023 - 25mm
Fitting color GREY
Diameter Tolerance +/- 0.15mm



RAW MATERIAL DATA

Kumho ABS 750
Acrylonitrile Butadiene Styrene

Physical:

Specific Gravity 1.04
Test Method ASTM D792

Melt Mass - Flow Rate (MFR)

200°C/21.6 kg 47 g/10 min
200°C/5.0 kg 4.1 g/10 min
220°C/10.0 kg 34 g/10 min
Test Method ASTM D1238

Molding Shrinkage -

Flow 0.0040 to 0.0070 in/in
Test Method ASTM D955

Mechanical:

Tensile Strength
Yield, 73°F (23°C)
1.97 in (50.0mm)
6670 psi
Test Method ASTM D638

Tensile Elongation

Yield, 73°F (23°C)
1.97 in (50.0 mm), 15%
Test Method ASTM D638

Flexural Modulus

Yield, 73°F (23°C)
0.118 in (3.00 mm)
312000 psi
Test Method ASTM D638

Flexural Strength

Yield, 73°F (23°C)
0.118 in (3.00 mm)
9230 psi
Test Method ASTM D790

Impact

Noched Izod Impact
73°F(23°C), 0.126 in (3.20 mm), 5.5 ft-lb/in
73°F(23°C), 0.252 in (6.40 mm), 4.8 ft-lb/in
Test Method ASTM D256

Hardness

Rockwell Hardness (R-Scale) 108
Test Method ASTM D785

Thermal

Deflection Temperature Under Load
264 psi (1.8 MPa), Unanneal 185°F/85°C
Test Method ASTM D648

Vicat Softening Temperature 203°F/95°C

Test Method ASTM D1525

Flamibility

Flame Rating
0.0630 in (1.60 mm) HB
0.0866 in (2.20 mm) HB
0.126 in (3.20 mm) HB
Test Method UL 94

RAW MATERIAL DATA

Nylon

NFM 10x7.5 -
OD Tol's +0.03/-0.09mm
Burst Pressure 995 PSI / 68 bar
Bend Radius 40mm
Weight/30m 1.08kgs

NEM 10x8 -
OD Tol's +0.02/-0.10mm
Burst Pressure 772 PSI / 53 bar
Bend Radius 50mm
Weight/30m 0.87kgs

Temperature Range -
-40°C to +70°C, Occasional use up to
+130°C, Brittle point: -70°C

Technical information for use as
a guide only.

Pressure values given are based on
the short term burst pressure at 20°C
based on a 3:1 safety factor.
Any increase in temperature above
20°C will result in a decline in working
pressure values.

Products and specifications are subject
to improvements and change without
notice.

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