THREADED SOCKET TEST POINT
(ABSG038 - 25mm)

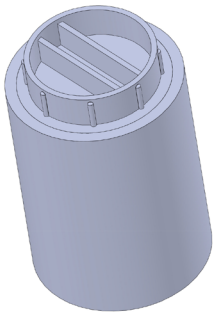
BISSON
THE PIPE FITTINGS EXPERTS

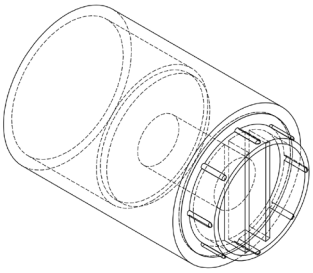
This component is used when the system needs to be smoke tested. The threaded plug is removed, which allows the smoke generator to gain access to the system. Simply replace after use.

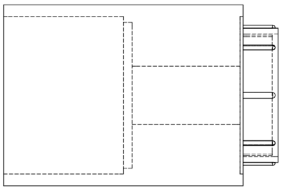
Installation Instructions:

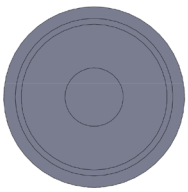
Use the correct solvent Plusbond 3019. Do not paint. Keep pipe clean and free from dust. Do not install in direct sunlight. Only install with approved pipe. Do not use solvents to clean, only soapy water.

PART NO.:	PIPE COLOUR:	OPERATING TEMP:	WEIGHT:
ABSG038 - 25mm	Grey	- 40 c to 70 c'	17.6g
FITTINGS COLOUR:	**DIAMETER TOLERANCE:**	**WALL THICKNESS:**	
Grey	+ / - 0.15mm'	2mm	

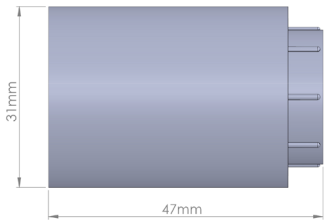




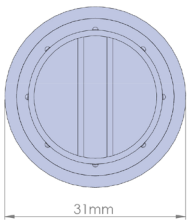




Side Elevation



Front Elevation



RAW MATERIAL DATA

Physical
Specific Gravity:
Test Method ASTM D792

Melt Mass - Flow Rate (MFR)
200C/5.0Kg 2.6g/10 min
220C/10Kg 33g/10min
Test Method ASTM D1238

Moulding Shrinkage
Flow 0.0040 to 0.0070 in/in
Test Method ASTM D955

Mechanical
Tensile Strength
Yield 5510psi 0.118 in (3.00mm)
Tensile Elongation: 22%
Break 0.118 IN (3.00mm)
Test Method ASTM D638

Flexural Modulus
284000psi 0.236 in (6.00mm)
Test Method ASTM D790

Flexural Strength
8390psi 0.236 in (6.00mm)
Test Method ASTM D790

Impact
Notched IZOD Impact
73F (23C) 0.118 in (3.00mm)
4.6ft-lb/in
73F (23C) 0.236 in (6.00mm)
3.3ft-lb/in
Test Method ASTM D256

Hardness
Rockwell Hardness (R-Scale)
103
Test Method ASTM D785

Thermal
Deflection Temperature Under Load 264psi (1.8 MPa) Unan-nealed 181/83t
Viscal Softening Temperature 214/101t
Test Method ASTM D1525

Flamability
Flame Rating
0.0630 in 1.60mm HB
Test Method UL94

PEERS QUALITY ASSURANCE LTD ISO 9001:2015 UKAS MANAGEMENT SYSTEMS 9940

Bisson Ltd, Unit A, Rockhaven, Packgate Road, Avonmouth, Bristol, BS11 0FD, United Kingdom
Tel: 0117-967-9999 | Fax: 0117-961-9261 | www.bissonltd.co.uk